



1 PREPARE 2 TREAT 3 MAINTAIN

INVISIBLE 2K



Neutral look

Provides the wood with a modern matt and untreated look. If a brighter appearance is wanted, add WOCA Invisible White Additive.



Indoor climate labelled

Ensures a good working environment during application. Does not harm indoor air quality. Water based.



Invisible Hardener

WOCA Invisible Hardener is a highly efficient, isocyanate-free hardener that activates and strengthens the finish and is very easy to work with.



Easy to maintain

Can be cleaned and maintained with WOCA Vinyl and Finish Soap and WOCA Vinyl and Finish Care, Ultra-matt for finished surfaces.

PRODUCT DESCRIPTION

Invisible 2K is a high-quality water-based ultra-matt floor finish that has been specially developed as a finish when a light, untreated appearance is desired. The finish is based on a polyurethane binding agent, which will leave the surface with a texture resembling newly-sanded wood. The add-in hardening agent is an isocyanate-free hardener. The floor finish is indoor

climate labelled and thus assures a good working environment during application, as well as a comfortable indoor climate afterwards.

APPLICATION AREA

For finishing untreated, new or newly-sanded wood surfaces in light wood varieties.

Product information
Coverage: 85-110 sq. ft.
Packaging: 5 L + 100 ml Invisible Hardener
Gloss: Ultra-matt





WORK DESCRIPTION

Preparation

It is important that both wood and finish have a temperature of min. 59 F (preferably around 68 F) and air humidity of approx. 50 %. Make sure that the room is well-ventilated for optimal evaporation and drying time.

For the final sanding to bare wood, use grit 120-150 sandpaper or sanding pad. Vacuum carefully afterwards. The surface must be free of dirt, grease, wax and dust. The floor should be completely dry before application of Invisible 2K.

Note

If drying times are not followed, this can result in poor adhesion and reduced resistance. For each layer of finish, drying times will be increased. High temperature and low air humidity will reduce drying times. Low temperature and high air humidity will extend drying times.

Maintenance and cleaning

Weekly cleaning: Vinyl and Finish Soap

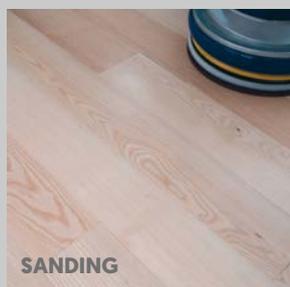
Half-yearly care: Vinyl and Finish Care, Ultra-matt



MIXING



APPLICATION



SANDING



APPLICATION

TREATMENT

- 1 Mix WOCA Invisible Hardener with the finish and shake thoroughly before use. Leave the mixture to stand for ten minutes before use, to allow the hardener to activate.
- 2 Apply a coat of the mixture with a paint roller or brush and leave the floor to dry for 2-3 hours. Apply the second coat and leave the surface to dry until the next day. The floor can be sanded after 12 hours.
- 3 Sand the surface with grit 180-220 and vacuum clean the surface thoroughly.
- 4 Apply the final coat of freshly mixed hardener and finish.

The mixture must be used within 5 hours.

The freshly-finished floor is suitable for cautious use after approx. 12 hours. Do not place furniture etc. on the floor until at least 24 hours after the final coat of finish. The floor will be ready for normal use after approx. 8 days, after which rugs etc. can be placed on the floor.

NB: Water and coloured fluids, such as red wine and coffee, must be wiped off immediately to prevent staining. If a brighter appearance is wanted, add WOCA Invisible White Additive.